



## OVERVIEW

- Provider of Contract Manufacturing, Integration and Reset
- Focus on Ground Mobility Equipment and Armored Vehicles
- \$120,000,000 annual sales
- 800,000 square feet of production space
- 450 employees
- ISO 9001:2008 registered

## CORE COMPETENCIES

- Metal processing, burning, cutting and forming
- Conventional and robotic welding and fabrication
- Carbon steel, armor plate, aluminum, stainless, titanium, other exotics
- Powder coating, wet coating, CARC coating
- Production and job shop machining
- Tubular metal laser cutting & processing. CNC tube bending
- Prototyping, design and value engineering support
- Assembly and kitting
- Traceability program for armor plate and ballistic materials

## DETAILED CAPABILITIES

### Cutting/Burning/Punching/Forming

- 75 operators
- 4 Laser cutting tables with "lights-out" operation (1" thick plate)
- 3 High definition plasma burning tables
- Waterjet cutting table
- 2 Downdraft oxy burn tables (4-torch/1.5" thick plate, 6-torch/6" tick plate)
- Plate shears
- 2 Plasma punch tables
- 2 Turret punch tables
- 350-1200 ton press brakes with CNC back gauges
- Plate rolls
- Tubular laser cutting machine

### Welding

- 250 certified welders; 28 armor certified welders
- 195 calibrated welding machines
- 10 programmable dual welding robots

### Machining

- 40 machinists
- 20 CNC vertical mills (1 high speed)
- 2 Five-axis vertical machining centers
- 4 CNC turning centers
- 2 CNC horizontal pallet changing machines, 60" capacity
- Vertical Turret Lathe, 63" Swing
- Zeiss Contura CMM

### Facility

- 20 Overhead cranes, 52 Jib cranes, 70,000 lbs. lifting capacity
- Inspection equipment: Faro Arm, Zeis CMM, Faro Laser Tracker
- Fenced-in and 24/hr Guard
- Back-in and Side-load shipping docks
- Located adjacent to an international steel service center
- Fully integrated and automated ERP system